



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4705-1

Job Sheet 176691

DAS
13
9-89



Part No: D4705-1

Job Qty: 10 ea

Part Name: Pin, Quick Release

MAY 23 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.08.16 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		5/18/18	0.00	0.00	Purchasing		AT 18/06/13
110	Packaging	10 pcs		5/18/18	0.00	0.00	Packaging2		AT 18/06/13
120	QC	10 pcs		5/18/18	0.00	0.00	QC6		JP
130	Packaging	10 pcs		5/18/18	0.00	0.00	Packaging3-2		DAS
140	QC21-SA	10 Ea		5/18/18	0.00	0.00	QC21		21 18/06/15

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location:
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4705-1P	Quick Release Pin	10 pcs (1 ea)	100-Purchasing	580999

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4705-1P	10 DAS 13 9-89	0	0
		244		P10'039964

Part Specifications

Specifications could not be found.

Plex 4/27/18 11:36 AM Dart.Gagnon.Michelle

DARI
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S081000



Part: D4705-1

Job No: 176691

Serial No/Batch: S081000

Revision:

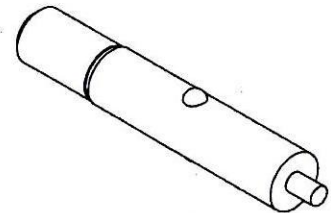
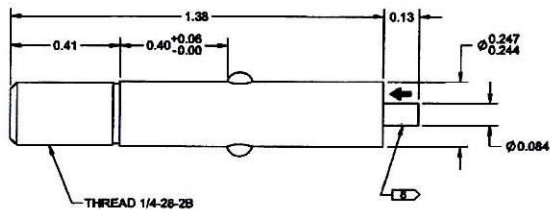
Inspector:

Exp Date:

Instructions:

Date: 06/13/18

SPECIFICATION CONTROL DRAWING



D4705-1 QUICK RELEASE PIN

2012-10-12
MD

NOTES:

- 1) MATERIAL: 17-4 PH H900/S17400 / TYPE 630 STAINLESS PER AMS 5643 / ASTM A564
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4705-1" AND B/N "BX00000" PER QSI 044 8.7
- 7) WEIGHT: 0.0115±
- 8) RELEASES BALLS INWARD FLUSH OR UNDERFLUSH TO SHAFT WHEN PRESSED IN
- 9) RECOMMENDED SUPPLIER: MONROE ENGINEERING, 1030 DORIS, AUBURN HILLS, MI 48326

A NEW ISSUE		RP	12.09.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RP		
DRAWN	RP		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.09.19		

DART AEROSPACE USA, INC.
KENT, WA
DRAWING NO. D4705
REV. A
TITLE: QUICK RELEASE PIN
SHEET 1 OF 1
SCALE: NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039964**

Supplier: MOP001-VU
Monroe PMP
1030 Doris Road
Auburn Hills
Michigan, MI 48326 USA
Phone: 248-292-5702
Fax: 0

PO No: PO039964

PO Date: 5/23/18

Due Date: 6/12/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 23 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: COD

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	D4705-1P			Quick Release Pin receive pcs	Firmed	6/12/18	44 Ea	0 Ea	44 Ea	\$51.43/Ea	\$2,262.92
Line Item Note AS PER DWGF D4705 REV. A WO 176691											

Grand Total: \$2,262.92

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 5/23/18 11:04 AM dart.lavoie.chantal



SHIPPER

2990 Technology Drive
Rochester Hills, MI 48309
TEL: (800) 440-3967
FAX: (800) 453-9683

NO RETURNS ACCEPTED WITHOUT
FACTORY APPROVAL AND RMA NO..
AUTHORIZED GOODS WITH RMA NO.
SHOULD BE RETURNED TO FACTORY
ADDRESS.

DATE 06/08/2018 SHIPPER NO. 484673 PAGE 1

BILL TO: 37223

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A1K7
CANADA

SHIPPED TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY ON K6A1K7
CANADA

PO: PO039964

PO:

ORDER#	ORDER DATE	SHIP VIA	SHIP DATE
446937	05/31/18	UPS Ground: PREPAID	06/08/18
QTY ORDER	QTY SHIP	QTY BACKORDER	DESCRIPTION
44	44	0	D4705-1P QUICK RELEASE PIN, DWG D4705 LOT 165634 44 REV# A REV# A

WE APPRECIATE YOUR BUSINESS!